



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2481

Job Sheet 179678



Part No: D2481

Job Qty: 10 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP B 05.07.07 Now purchased KJ/JLM IPP Rev:C 08-03-27 now on water jet DD verified by:
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/18/18	0.00	0.00	Start Up Waterjet		18/06/21
100	Waterjet	10 pcs		7/18/18	0.00	0.24	Waterjet1		18/06/21
120	QC	10 pcs		7/18/18	0.00	0.00	QC8		38
130	Small Fab	10 pcs		7/18/18	0.00	0.12	Small Fab		25
140	QC	10 pcs		7/18/18	0.00	0.00	QC5		21
150	Packaging	10 pcs		7/18/18	0.00	0.00	Packaging3		21
160	QC21-SA	10 Ea		7/18/18	0.00	0.00	QC21		21

Part Op 120 - QC8- Inspect parts - second check

Descriptions: 140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1590 sf (.0159 ea)	90-Start up Operation	5069790

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	235	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Plate	0.375inches + 0.006 - 0.001	0.381 0.374		
2	Mounting Plate	0.425inches ± 0.010	0.435 0.415		
3	Mounting Plate	0.850inches ± 0.010	0.860 0.840		
4	Mounting Plate	2.600inches ± 0.010	2.610 2.590		
5	Mounting Plate	1.300inches ± 0.010	1.310 1.290		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																	
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DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S083031 Part: D2481 Job No: 179678 Serial No/Batch: S083031 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/21/18																																																																																																					
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